



Product Datasheet



ExxonMobil™ EVA MF28

(Legacy name: Escorene™ Ultra AD 2528) Ethylene Vinyl Acetate Copolymer

Product Description

ExxonMobil™ EVA MF28 is a very high flow rate, 27.6% VA copolymer, which is useful in formulating hot melt adhesives.

General			
Availability ¹	 Africa & Middle East 		North America
	 Asia Pacific 	 Latin America 	
Additive	 Antiblock: No 	Slip: No	Thermal Stabilizer: Yes
Applications	 Adhesives and Sealants 	 Industrial Sealants 	Viscosity Modifier
	 Hot Melt Adhesives 	 Packaging Adhesives 	Wax Blends
Form(s)	Pellets		
Revision Date	• 06/11/2020		
Resin Properties	Typical Value (Eng	lish) Typical Value (SI)	Test Based On
Density	0.953 g/cn	n ³ 0.953 g/cm	3 ASTM D1505
Vinyl Acetate Content	27.6 wt%	27.6 wt%	ExxonMobil Method
Peak Melting Temperature	164 °F	73 °C	ExxonMobil Method
Melt Viscosity (374°F (190°C))	2900 mPa	-s 2900 mPa-	s ExxonMobil Method
Molded Properties	Typical Value (Eng	lish) Typical Value (SI)	Test Based On
Tensile Strength at Break	360 psi	2.5 MPa	ExxonMobil
Terisile Strength at Break	300 psi	Z.5 IVIPa	Method
Elongation at Break	118 %	118 %	ExxonMobil Method
Flexural Modulus - 1% Secant	3400 psi	23 MPa	ExxonMobil Method
Durometer Hardness			ExxonMobil
Shore A, 15 sec	76	76	Method
Shore D, 15 sec	20	20	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

All physical properties were measured on compression molded specimens.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

 Effective Date: 06/11/2020
 ExxonMobil
 Page: 1 of 2





Product Datasheet

E%onMobil

ExxonMobil™ EVA MF28 Ethylene Vinyl Acetate Copolymer

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2024 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

