



Product Datasheet



Escorene™ Ultra UL 40028EM1

Ethylene Vinyl Acetate Copolymer Resin

Product Description

UL 40028EM1 is a copolymer of ethylene and vinyl acetate.

General			
Availability ¹	 Africa & Middle East 	 Asia Pacific Europe 	
Additive	Antiblock: No	Thermal Stabilizer: Yes	
	Slip: No	 Free Flowing Agent: Yes 	
Applications	 Hot Melt Adhesives 	 Wire and Cable Compounds 	
Form(s)	 Pellets 		
Revision Date	• 01/01/2017		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.948 g/cm ³	0.948 g/cm ³	ASTM D1505
Melt Index ² (190°C/2.16 kg)	400 g/10 min	400 g/10 min	ASTM D1238
Vinyl Acetate Content	28.0 wt%	28.0 wt%	ExxonMobil Method
Peak Melting Temperature	153 °F	67 °C	ExxonMobil Method
Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Modulus (0.20 in/min (5.0 mm/min))	1600 psi	11 MPa	ASTM D638
Tensile Strength at Break			ASTM D638
20 in/min (500 mm/min)	350 psi	2.4 MPa	
Elongation at Break (20 in/min (500 mm/min))	580 %	580 %	ASTM D638
Durometer Hardness (Shore A)	73	73	ASTM D2240

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

Molded properties were measured on 2 mm (78.7 mil) thick compression molded plaques prepared based on ASTM D 4703 Procedure C (Tensile ASTM D 638: Type IV dumbbell, Hardness ASTM D 2240: 3 plied up disks).

Notes

Typical properties: these are not to be construed as specifications.

 Effective Date: 01/01/2017
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 Page: 1 of 2

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

 $^{^{2}}$ Value reported is an estimate based on ExxonMobil's correlation from melt flow rate data measured at other standard conditions, based on ASTM D 1238.





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ExonMobil

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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