



Product Datasheet



ExxonMobil™ LDPE EVA Copolymers LD 363 Series

Low Density Polyethylene Resin

Product Description

ExxonMobil™ LDPE EVA Copolymer LD 363 series are LEVA LDPE grades, offering good optical and mechanical properties. Two additive combinations are available according to the required surface properties.

General					
Availability ¹	 Africa & Middle East 	 Euro 	ре		
Additive	 LD 363BR: Antiblock: 1000 ppm; Slip: 750 ppm; Thermal Stabilizer: Yes LD 363BW: Antiblock: No; Slip: No; Thermal Stabilizer: Yes 				
Applications	Cast FilmFoamsCo-Extrusion FilmsHigh Clarity Film			Lamination Film	
Revision Date	• 07/26/2022				
Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density	0.928	g/cm ³		g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	3.0	g/10 min	3.0	g/10 min	ASTM D1238
Vinyl Acetate Content	4.5	wt%	4.5	wt%	ExxonMobil Method
Peak Melting Temperature	217	°F	103	°C	ExxonMobil Method
Film Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Break MD	4200	psi		MPa	ExxonMobil Method
Tensile Strength at Break TD	2800	psi	19	MPa	ExxonMobil Method
Elongation at Break MD	220	%	220	%	ExxonMobil Method
Elongation at Break TD	540	%	540	%	ExxonMobil Method
Secant Modulus MD - 1% Secant	22400	psi	155	MPa	ExxonMobil Method
Secant Modulus TD - 1% Secant	24400	psi	168	MPa	ExxonMobil Method
Dart Drop Impact (Method A)	110	g	110	g	ExxonMobil Method
Elmendorf Tear Strength MD	210	g	210	g	ASTM D1922
Elmendorf Tear Strength TD	60	g	60	g	ASTM D1922
Optical Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Gloss (45°)	73		73		ExxonMobil Method
Haze	5.1	%	5.1	%	ASTM D1003

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

The test specimen were prepared on LD 363BW, $30\mu m$ (1.18mil) thick film, using a 200 mm (7.9 in) die, die gap of 1.0 mm (39.4 mil), Blow-Up Ratio of 2.5 and temperature profile of 170 - 180°C (338 - 356°F).

Notes

Typical properties: these are not to be construed as specifications.

Effective Date: 07/26/2022 ExxmMobil Page: 1 of:

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.





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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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