



LEXANT™ FR RESINS BPL1000

REGION EUROPE

DESCRIPTION

LEXANT™ BPL1000 resin is a 25 MFR polycarbonate, MVR of 23. Non-chlorinated, non-brominated flame retardant, UL94 V0 rated. High flow with good impact performance. Suitable for thin wall applications. Available in opaque colors.

TYPICAL PROPERTY VALUES

Revision 20220623

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	63	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	51	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	4.7	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	96.3	%	ASTM D638
Tensile Modulus, 5 mm/min	2670	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	102	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2660	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	64	MPa	ISO 527
Tensile Stress, break, 50 mm/min	53	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	4.7	%	ISO 527
Tensile Strain, break, 50 mm/min	96.8	%	ISO 527
Tensile Modulus, 1 mm/min	2460	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	94	MPa	ISO 178
Flexural Modulus, 2 mm/min	2360	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	600	J/m	ASTM D256
Izod Impact, notched, -30°C	N/A	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	48	J	ASTM D3763
THERMAL			
Vicat Softening Temp, Rate B/50	111	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	105	°C	ASTM D648
CTE, -40°C to 40°C, flow	7.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASS	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	112	°C	ISO 306
Vicat Softening Temp, Rate B/120	114	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	96	°C	ISO 75/Af
Relative Temp Index, Elec	80	°C	UL 746B
Relative Temp Index, Mech w/impact	80	°C	UL 746B
Relative Temp Index, Mech w/o impact	80	°C	UL 746B
PHYSICAL			
Specific Gravity	1.16	-	ASTM D792



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage on Tensile Bar, flow	0.5 – 0.7	%	SABIC method
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	25.2	g/10 min	ASTM D1238
Density	1.2	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.35	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62
Melt Volume Rate, MVR at 300°C/1.2 kg	23	cm³/10 min	ISO 1133
ELECTRICAL			
Dielectric Strength, in oil, 1.6 mm	27	kV/mm	ASTM D149
Volume Resistivity	>1.E+15	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093
Relative Permittivity, 1 MHz	2.9	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.03	-	IEC 60250
Dissipation Factor, 1 MHz	0.01	-	IEC 60250
Comparative Tracking Index	600	V	IEC 60112
Relative Permittivity, 50/60 Hz	3	-	IEC 60250
FLAME CHARACTERISTICS			
UL Recognized, 94V-2 Flame Class Rating	0.45	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	0.8	mm	UL 94
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 1.0 mm	800	°C	IEC 60695-2-13
Oxygen Index (LOI)	36	%	ISO 4589
INJECTION MOLDING			
Drying Temperature	90	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	280 – 300	°C	
Nozzle Temperature	270 – 290	°C	
Front - Zone 3 Temperature	280 – 300	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	90	°C	

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