



# SABIC® LDPE 7019EC

LOW DENSITY POLYETHYLENE FOR EXTRUSION COATING

## DESCRIPTION

7019EC is a Low Density Polyethylene resin produced using Autoclave technology. 7019EC is designed for high speed extrusion coating application. 7019EC contains no additives such as slip agent or anti-blocking agents.

## TYPICAL APPLICATIONS

Extrusion Coating on Paper, Aluminum Foil, Woven Fabric & Aseptic packaging.

## TYPICAL PROPERTY VALUES

Revision 20240202

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190°C and 2.16kg	7.0	g/10 min	ISO 1133
<b>Density</b>			
Density	919	kg/m <sup>3</sup>	ISO 1183
<b>MECHANICAL PROPERTIES <sup>(1) (2)</sup></b>			
<b>Tensile Properties</b>			
Tensile Strength at Break	14	MPa	ASTM D638
Tensile Elongation at Break <sup>(3)</sup>	550	%	ASTM D638
Stiffness	165	MPa	ASTM D746
ESCR	1.9	Hrs	ASTM D1693
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
Vicat Softening Temperature @10N	86	°C	ASTM D1525
<b>Melting Point</b>	106	°C	SABIC method

(1) Based on molded specimens.

(2) Typical values: not to be construed as specification limits.

(3) Test Speed 200 mm/min

## PROCESSING CONDITIONS

Typical processing temperature: 300 - 340 °C.

## STORAGE AND HANDLING

Polyethylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.



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