



# SABIC® LLDPE 318BE

## LINEAR LOW DENSITY POLYETHYLENE

### DESCRIPTION

SABIC® LLDPE 318BE is a butene linear low density polyethylene resin typically designed for easy processing and specially formulated for optimum thermal stability at high temperatures used in cast film extrusion. Cast film produced from SABIC® LLDPE 318BE exhibit very good optical properties, puncture resistance and tear strength.

#### Application

SABIC® LLDPE 318BE resin is typically used for hand and pallet stretch wrap.

#### Film properties

Properties are determined on 20 µm cast stretch film produced on a 2 m commercial cast stretch line: melt temperature 270 °C, chill roll temperature 20 °C and line speed of 450 m/min.

#### Processing conditions

SABIC® LLDPE 318BE is extrudable with conventional cast film extrusion equipment. Minor machine modifications may be required for optimum use. Cast film melt temperatures 250 - 300 °C.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

### TYPICAL PROPERTY VALUES

Revision 20250110

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 2.16 kg	2.8	dg/min	ISO 1133
<b>Density</b>	918	kg/m <sup>3</sup>	ASTM D 1505
<b>OPTICAL PROPERTIES</b>			
<b>Gloss (45°)</b>	91	%	ASTM D2457
<b>Haze</b>	2.1	%	ASTM D 1003
<b>FILM PROPERTIES</b>			
<b>Dart impact</b>	2.6	kJ/m	ISO 7765-2
<b>Tear strength TD</b>	140	kN/m	ISO 6383-2
<b>Protrusion Puncture resistance</b>	2.0	J	ASTM D5748-95
<b>Elastic recovery &amp; Stress retention</b>			
Stress retention	78.1	%	ASTM D5459-95
Elastic recovery	51.9	%	ASTM D5459-95
<b>Peel cling</b>			
200% pre-stretch	0.03	N/mm	ASTM D5458-95
0% pre-stretch	0.05	N/mm	ASTM D5458-95
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
at 10 N (VST/A)	102	°C	ISO 306
<b>DSC test</b>			
melting point	121	°C	SABIC method
<b>HIGHLIGHT PROPERTIES</b>			
<b>Ultimate pre-stretch level</b>	310	%	-
<b>Retention force at 60 sec</b>	0.89	kg	-



## STORAGE AND HANDLING

Polyethylenes resins (in pelletised or powder form) should be stored in such a way that it prevents exposure to direct sunlight and/or heat, as this may lead to quality deterioration. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 °C. Not complying with these precautionary measures can lead to a degradation of the product which can result in colour changes, bad smell and inadequate product performance. It is also advisable to process polyethylene resins (in pelletised or powder form) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality.

## ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

## DISCLAIMER

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