



SABIC® PP RELY 61EK61PS

PP IMPACT COPOLYMER

DESCRIPTION

This impact copolymer has a high molecular weight and is provided with a long-term heat stabilisation package. It exhibits extra high stiffness in combination with very high impact strength even at low temperatures. This material is typically used for extrusion of non-pressure sewage pipe applications and can also be typically used for blow-moulding of large containers and sheet extrusion.

Health, Safety and Food Contact regulations:
Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site <http://www.SABIC.com>

IMDS 80775790

TYPICAL PROPERTY VALUES

Revision 20191230

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	0.30	dg/min	ISO 1133
Density	905	kg/m³	ASTM D 1505
FORMULATION			
Anti static agent	□	-	-
MECHANICAL PROPERTIES			
Tensile test			
strain at yield ⁽¹⁾	8	%	ISO 527-2 1A
tensile modulus ⁽²⁾	1850	MPa	ISO 527-2 1A
stress at yield	40	MPa	ISO 527-2 1A
Izod impact notched			
at 0 °C	20	kJ/m²	ISO 180/1A
at -20 °C	5	kJ/m²	ISO 180/1A
Izod impact notched			
at 23 °C	No Break	kJ/m²	ISO 180/1A
Charpy Impact Strength Notched			
at -20 °C	6	kJ/m²	ISO 179/1eA
at 0 °C	10	kJ/m²	ISO 179/1eA
Charpy Impact Strength Notched			
at 23 °C	No Break	kJ/m²	ISO 179/1eA
Charpy impact unnotched			
at 23 °C	No Break	kJ/m²	ISO 179/1eU
Hardness Shore D	70	-	ISO 868
THERMAL PROPERTIES			
Vicat Softening Temperature ⁽³⁾			
at 50 N (VST/B)	80	°C	ISO 306
at 10 N (VST/A)	155	°C	ISO 306
OIT 200°C	>100	Minutes	EN 728



- (1) Speed of testing: 50 mm/min
- (2) Speed of testing: 1 mm/min
- (3) Temperature rate: 120°C/h

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and /or high humidity as this could well speed up alteration and consequently loss of quality of the material and /or its packaging. Keep material completely dry for good processing.

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