



SABIC® PP FPC70

PP IMPACT COPOLYMER FLOWPACT

DESCRIPTION

As part of SABIC® PP FLOWPACT portfolio, FPC70 delivers high top load performance (potential downgauging) with a superior stiffness / impact balance. It is nucleated and has good antistatic performance with easy demoulding. This grade has good flow behavior, and it is typically used by our customer for high-speed injection moulding process, potentially enabling very cost efficient processing on the basis of easy mould filling and very short cycle times.

Applications:

SABIC® PP FPC70 is typically used in rigid packaging applications for both food and non-food industries.

This includes packaging for yellow fats, cheese spreads, dairy, frozen, chilled and ambient food, household chemicals and paints among others.

It can be also used in several applications in the caps & closures as well in housewares.

The grade has excellent heat deflection temperature making it may particularly be used for hot fill applications.

Health, Safety and Food Contact regulations:

Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site

<http://www.SABIC.com>

This product is not intended for and must not be used in any pharmaceutical /medical applications.

TYPICAL PROPERTY VALUES

Revision 20210122

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|---|-------------------------------------|--------|--------------|
| POLYMER PROPERTIES | | | |
| Melt Flow Rate (MFR) | | | |
| at 230 °C and 2.16 kg | 70 | dg/min | ISO 1133 |
| Density | 905 | kg/m³ | ASTM D 1505 |
| FORMULATION | | | |
| Anti static agent | <input checked="" type="checkbox"/> | - | - |
| Nucleating agent | <input checked="" type="checkbox"/> | - | - |
| MECHANICAL PROPERTIES | | | |
| Tensile test | | | |
| stress at yield ⁽¹⁾ | 28 | MPa | ISO 527-2 1A |
| strain at yield | 4 | % | ISO 527-2 1A |
| tensile modulus ⁽²⁾ | 1700 | MPa | ISO 527-2 1A |
| Izod impact notched | | | |
| at 23 °C | 6 | kJ/m² | ISO 180/1A |
| at 0 °C | 4 | kJ/m² | ISO 180/1A |
| at -20 °C | 3 | kJ/m² | ISO 180/1A |
| Charpy Impact Strength Notched | | | |
| at 23 °C | 7 | kJ/m² | ISO 179/1eA |
| at 0 °C | 5 | kJ/m² | ISO 179/1eA |
| at -20 °C | 3 | kJ/m² | ISO 179/1eA |
| THERMAL PROPERTIES | | | |
| Heat deflection temperature ⁽³⁾ | | | |
| at 0.45 MPa (HDT/B) | 100 | °C | ISO 75 |
| at 1.80 MPa (HDT/A) | 60 | °C | ISO 75 |
| Vicat Softening Temperature ⁽⁴⁾ | | | |
| at 10 N (VST/A) | 150 | °C | ISO 306 |



| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|-----------------|----------------|-------|--------------|
| at 50 N (VST/B) | 80 | °C | ISO 306 |

- (1) Speed of testing: 50 mm/min
- (2) Speed of testing: 1 mm/min
- (3) Flat wise (testbar 80*10*4mm)
- (4) Temperature rate: 120°C/h

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and /or high humidity as this could well speed up alteration and consequently loss of quality of the material and /or its packaging. Keep material completely dry for good processing.

DISCLAIMER

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