



# SABIC® PPCOMPOUND 1311

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC® PPcompound 1311 is an 11% talc-filled polypropylene for cosmetic applications such as lipstick, eyebrow pencils, mascara and powder boxes. This material has been designed to combine a good performance profile with good processing and high stiffness. 1311 is a designated FDA grade.

## TYPICAL PROPERTY VALUES

Revision 20230505

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
At 230 °C and 2.16 kg	30	dg/min	ISO 1133
<b>Density <sup>(1)</sup></b>	968	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	11	%	SABIC method
<b>Mould shrinkage <sup>(2)</sup></b>			
24 hours after injection moulding	1	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
<b>Tensile test</b>			
Tensile modulus	2200	MPa	ISO 527/1A
Stress at yield	27	MPa	ISO 527/1A
Stress at break	20	MPa	ISO 527/1A
Strain at break	16	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	2200	MPa	ISO 178/1A
<b>Izod impact notched <sup>(3)</sup></b>			
At 23 °C	3.5	kJ/m <sup>2</sup>	ISO 180/1A
At 0 °C	2.5	kJ/m <sup>2</sup>	ISO 180/1A
At -20 °C	2	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
<b>Heat deflection temperature</b>			
At 1.80 MPa (HDT/A)	60	°C	ISO 75
At 0.45 MPa (HDT/B)	118	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	80	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.



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