



# SABIC® PPCOMPOUND 1761

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC® PPcompound 1761 is an impact-modified polypropylene for lead acid start battery case application. This material is stress whitening resistance optimized with excellent cold impact performance, and has been designed to combine a good performance profile with good processing.

## TYPICAL PROPERTY VALUES

Revision 20210531

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	3.5	dg/min	ISO 1133
<b>Density <sup>(1)</sup></b>	900	kg/m <sup>3</sup>	ISO 1183
<b>Mould shrinkage <sup>(2)</sup></b>			
24 hours after injection moulding	1.10	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
<b>Tensile test</b>			
Tensile modulus	1200	MPa	ISO 527/1A
stress at break	17	MPa	ISO 527/1A
strain at break	45	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	1100	MPa	ISO 178/1A
<b>Izod impact notched <sup>(3)</sup></b>			
at 23 °C	50	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	4	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	88	°C	ISO 75

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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