



LEXANT™ FR RESINS 925A

REGION AMERICAS

DESCRIPTION

LEXANT™ 925A resin is a 13 MFR polycarbonate, MVR of 13. Mold release. Non-chlorinated, non-brominated flame retardant, UL94 V0 rated. Available in transparent and translucent colors.

TYPICAL PROPERTY VALUES

Revision 20201125

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	62	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	67	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	125	%	ASTM D638
Tensile Modulus, 50 mm/min	2270	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	101	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2370	MPa	ASTM D790
IMPACT			
Izod Impact, notched, 23°C	801	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	79	J	ASTM D3763
THERMAL			
Vicat Softening Temp, Rate B/50	143	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	137	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	126	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.84E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	7.38E-05	1/°C	ASTM E831
Relative Temp Index, Elec	130	°C	UL 746B
Relative Temp Index, Mech w/impact	120	°C	UL 746B
Relative Temp Index, Mech w/o impact	130	°C	UL 746B
PHYSICAL			
Specific Gravity	1.19	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.6 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/ 1.2 kgf	13	g/ 10 min	ASTM D1238
ELECTRICAL			
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	3	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	3	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	2	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Yellow Card Link	E121562-587071	-	-
UL Recognized, 94V-2 Flame Class Rating	0.8	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	3.0	mm	UL 94
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Glow Wire Ignitability Temperature, 1.0 mm	850	°C	IEC 60695-2-13
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	280 – 310	°C	
Nozzle Temperature	270 – 290	°C	
Front - Zone 3 Temperature	280 – 310	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 110	°C	

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