



LEXANT™ FR RESINS 945U

REGION ASIA

DESCRIPTION

LEXANT™ 945U resin is a 10 MFR polycarbonate, MVR of 10. UV stabilized. Mold release. Non-chlorinated, non-brominated flame retardant, UL94 V0 rated. UL746C f1 rated. Available in opaque colors.

TYPICAL PROPERTY VALUES

Revision 20230921

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	62	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	65	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	125	%	ASTM D638
Tensile Modulus, 50 mm/min	2270	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	101	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2340	MPa	ASTM D790
IMPACT			
Izod Impact, notched, 23°C	801	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	73	J	ASTM D3763
THERMAL			
Vicat Softening Temp, Rate B/50	143	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	137	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	126	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.66E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	6.66E-05	1/°C	ASTM E831
Relative Temp Index, Elec	130	°C	UL 746B
Relative Temp Index, Mech w/impact	120	°C	UL 746B
Relative Temp Index, Mech w/o impact	130	°C	UL 746B
PHYSICAL			
Specific Gravity	1.19	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm	0.6 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/ 1.2 kgf	10	g/10 min	ASTM D1238
ELECTRICAL			
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	3	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	2	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Yellow Card Link	E207780-102636968	-	-
UL Yellow Card Link 2	E207780-228404	-	-
UL Yellow Card Link 3	E207780-565275	-	-
UL Recognized, 94V-0 Flame Class Rating	1.5	mm	UL 94



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 1.5 mm	800	°C	IEC 60695-2-13
UV-light, water exposure/immersion	F1	-	UL 746C
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	48	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	295 – 315	°C	
Nozzle Temperature	290 – 310	°C	
Front - Zone 3 Temperature	295 – 315	°C	
Middle - Zone 2 Temperature	280 – 305	°C	
Rear - Zone 1 Temperature	270 – 295	°C	
Mold Temperature	70 – 95	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.