



LEXANT™ FR RESINS LUX9230T

REGION ASIA

DESCRIPTION

LEXAN LUX9230T is an injection moldable polycarbonate (PC) with an MVR (300°C/1.2kg) 13. It contains non-brominated, non-chlorinated flame retardant systems with UL-94 V0@3.05mm rating. This is a transparent grade with high optical clarity and impact resistance. LUX9230T is available in transparent and tinted color options.

TYPICAL PROPERTY VALUES

Revision 20200805

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	62	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	67	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	125	%	ASTM D638
Tensile Modulus, 50 mm/min	2270	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	101	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2150	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	63	MPa	ISO 527
Tensile Stress, break, 50 mm/min	60	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6	%	ISO 527
Tensile Strain, break, 50 mm/min	85	%	ISO 527
Tensile Modulus, 1 mm/min	2350	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	90	MPa	ISO 178
Flexural Modulus, 2 mm/min	2300	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	801	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	79	J	ASTM D3763
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A
THERMAL			
Vicat Softening Temp, Rate B/50	143	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	137	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	126	°C	ASTM D648
CTE, -40°C to 40°C, flow	6.84E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	7.38E-05	1/°C	ASTM E831
CTE, 23°C to 80°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	141	°C	ISO 306
Vicat Softening Temp, Rate B/120	142	°C	ISO 306
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	124	°C	ISO 75/Ae
Relative Temp Index, Elec	130	°C	UL 746B
Relative Temp Index, Mech w/impact	120	°C	UL 746B
Relative Temp Index, Mech w/o impact	130	°C	UL 746B
PHYSICAL			
Specific Gravity	1.19	-	ASTM D792



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage, flow, 3.2 mm	0.6 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/ 1.2 kgf	14	g/ 10 min	ASTM D1238
Density	1.2	g/cm ³	ISO 1183
Water Absorption, (23°C/saturated)	0.35	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62
Melt Volume Rate, MVR at 300°C/ 1.2 kg	13	cm ³ / 10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+15	Ω.cm	ASTM D257
Surface Resistivity	>1.E+15	Ω	ASTM D257
Dielectric Strength, in oil, 3.2 mm	17	kV/mm	ASTM D149
Relative Permittivity, 50/60 Hz	2.7	-	ASTM D150
Relative Permittivity, 1 MHz	2.7	-	ASTM D150
Dissipation Factor, 50/60 Hz	0.001	-	ASTM D150
Dissipation Factor, 1 MHz	0.01	-	ASTM D150
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D495
Hot Wire Ignition {PLC}	1	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	2	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	0	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94V-2 Flame Class Rating	0.8	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	3.05	mm	UL 94
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 1.0 mm	850	°C	IEC 60695-2-13
Oxygen Index (LOI)	35	%	ISO 4589
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	280 – 310	°C	
Nozzle Temperature	270 – 290	°C	
Front - Zone 3 Temperature	280 – 310	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 110	°C	

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