



# SABIC® LLDPE 318BJ

LINEAR LOW DENSITY POLYETHYLENE  
REGION ASIA

## DESCRIPTION

SABIC® LLDPE 318BJ is a butene linear low density polyethylene resin typically designed for easy processing and specially formulated for optimum thermal stability at high temperatures used in cast film extrusion. Cast film produced from SABIC® LLDPE 318BJ exhibit excellent optical properties, puncture resistance and tear strength .SABIC® LLDPE 318BJ is TNPP free. This product is not intended for and must not be used in any pharmaceutical/medical applications.

## TYPICAL APPLICATIONS

SABIC® LLDPE 318BJ resin is typically used for hand and pallet stretch wrap, cling film, melt embossed film and other genera-purpose application.

## TYPICAL PROPERTY VALUES

Revision 20211108

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 2.16 kg	2.8	g/10 min	ASTM D1238
<b>Density</b>	918	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
<b>Dart Impact Strength</b>	75	g	ASTM D1709
<b>OPTICAL PROPERTIES <sup>(1)</sup></b>			
<b>Haze</b>	5	%	ASTM D1003
<b>Gloss</b>			
at 60 °C	90	-	ASTM D2457
<b>FILM PROPERTIES <sup>(1)</sup></b>			
<b>Tensile Properties</b>			
stress at break, MD	28	MPa	ASTM D882
stress at break, TD	18	MPa	ASTM D882
strain at break, MD	470	%	ASTM D882
strain at break, TD	600	%	ASTM D882
stress at yield, MD	13	MPa	ASTM D882
stress at yield, TD	10	MPa	ASTM D882
1% secant modulus, MD	135	MPa	ASTM D882
1% secant modulus, TD	140	MPa	ASTM D882
<b>Puncture resistance</b>	57	J/m	SABIC method
<b>Elmendorf Tear Strength</b>			
MD	65	g	ASTM D1922
TD	300	g	ASTM D1922
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>	98	°C	ASTM D1525

(1) Properties have been measured by producing 30 µm film with 2.5 BUR using 100% 318BJ.



## PROCESSING CONDITIONS

SABIC® LLPDE 318BJ is extrudable with conventional cast film extrusion equipment. Minor machine modifications may be required for optimum use.  
Cast film melt temperature: 250 - 300°C Chill roll temperature: 20°C

## ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

## STORAGE AND HANDLING

Polyethylene resins should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions, which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process Polyethylene resins within 6 months after delivery.

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