



# SABIC® PPCOMPOUND 17T1022

PP COMPOUND MINERAL FILLED

## DESCRIPTION

SABIC® PPcompound 17T1022 is a 22% talc filled grade which is high heat stabilized, developed for under the bonnet applications. This material has been designed to combine a good performance profile with good processing.

SABIC® PPcompound 17T1022 is a designated automotive grade.

IMDS ID: 202227823

## TYPICAL PROPERTY VALUES

Revision 20211207

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	1040	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	20	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	1.2	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile test</b>			
Tensile modulus	2600	MPa	ISO 527 / 1A
stress at yield	31	MPa	ISO 527 / 1A
stress at break	25	MPa	ISO 527 / 1A
strain at break	13	%	ISO 527 / 1A
<b>Flexural test</b>			
Flexural modulus	2650	MPa	ISO 178 / 1A
<b>Izod impact notched</b> <sup>(3)</sup>			
at 23 °C	2.1	kJ/m <sup>2</sup>	ISO 180 / 1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
at 0.45 MPa (HDT/B)	121	°C	ISO 75

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.



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