



SABIC® PPCOMPOUND 2606

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

DESCRIPTION

SABIC® PPcompound 2606 is a mineral filled modified polypropylene. Typical material properties include an excellent impact stiffness balance with a low density. This material was optimized for low smell, low emission and good scratch resistance. Typical applications include automotive interior parts such as trims and dashboards.

SABIC® PPcompound 2606 is a designated automotive grade.

IMDS ID: 138505251

TYPICAL PROPERTY VALUES

Revision 20211207

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 5 kg	23	dg/min	ISO 1133
at 230 °C and 2.16 kg	5	dg/min	ISO 1133
Density ⁽¹⁾	960	kg/m ³	ISO 1183
Filler content	10	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	1.2	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile test			
Tensile modulus	1400	MPa	ISO 527 / 1A
stress at yield	21	MPa	ISO 527 / 1A
stress at break	20	MPa	ISO 527 / 1A
strain at break	150	%	ISO 527 / 1A
Flexural test			
Flexural modulus	1400	MPa	ISO 178 / 1A
Izod impact notched ⁽³⁾			
at 23 °C	N.B.	kJ/m ²	ISO 180 / 1A
at 0 °C	10	kJ/m ²	ISO 180 / 1A
at -20 °C	5.5	kJ/m ²	ISO 180 / 1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	90	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	100	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break



STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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