



SABIC® PPCOMPOUND 3510H

PP COMPOUND MINERAL FILLED

DESCRIPTION

SABIC® PPCOMPOUND 3510H is a mineral filled PP copolymer for injection molded applications. It shows a good combination of flow and mechanical properties along with a low density.

SABIC® PPCOMPOUND 3510H is a designated automotive grade.

IMDS ID: 473361461

TYPICAL PROPERTY VALUES

Revision 20211207

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	12	dg/min	ISO 1133
Density ⁽¹⁾	970	kg/m ³	ISO 1183
Filler content	10	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	1.35	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile test			
Tensile modulus	1750	MPa	ISO 527 / 1A
stress at yield	24	MPa	ISO 527 / 1A
stress at break	24	MPa	ISO 527 / 1A
strain at break	60	%	ISO 527 / 1A
Flexural test			
Flexural modulus	1800	MPa	ISO 178 / 1A
Izod impact notched ⁽³⁾			
at 23 °C	8	kJ/m ²	ISO 180 / 1A
at 0 °C	5	kJ/m ²	ISO 180 / 1A
at -20 °C	2	kJ/m ²	ISO 180 / 1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	55	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.



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