



Provisional Technical Data Sheet

CAPILENE® CR 71 A

Specialty Polypropylene



Product Description

CAPILENE® CR 71 A is a specialty polypropylene combining typical advantages of polypropylene random and heterophasic copolymers.

- Features:**
- Excellent impact
 - Very low stress whitening
 - Mold release
 - Good organoleptic properties
 - Good transparency
 - High gloss
 - Clarified
 - Short cycle time

- Uses:**
- Large storage boxes
 - Clear pails
 - Clear containers
 - Household articles
 - Heavy duty toolboxes
 - Caps and closures
 - Toys

- Processing Methods:**
- Injection molding

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230°C/2.16 kg)	ISO 1133	9	g/10 min
Mechanical				
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	24	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	17	%
Flexural Modulus	(5 mm/min)	ISO 178	800	MPa
Izod Impact Strength, notched	(+23°C)	ISO 180	40	kJ/m ²
Izod Impact Strength, notched	(-20°C)	ISO 180	4	kJ/m ²
Thermal				
Vicat Softening Temperature	(10 N)	ISO 306	135	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	79	°C
Optical				
Haze	(1 mm plaque)	ASTM D1003	20	%

*Typical values; not to be construed as specifications.

Health, Quality, Regulations and Safety

This product is not classified as dangerous substance and intended for industrial use, to produce plastic articles. Material safety data sheets, international standards certificates and other regulatory documents are available on our website. Carmel Olefins products have not been tested and therefore not validated for use in pharmaceutical/medical applications, and their suitability for these uses cannot be guaranteed. It is the customer's responsibility to test and approve their technical and regulatory suitability in order to satisfy themselves as to the particular purpose and application(s).

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