



# SABIC® EPS 652

## EXPANDABLE POLYSTYRENE

### DESCRIPTION

Standard expanded Polystyrene SABIC® EPS652 is manufactured by the suspension polymerization of styrene monomer. The polymerization is generally carried out in a batch process. SABIC® EPS763 is an expandable polystyrene grade supplied in free flowing beads, containing pentane (CFC free) as a foaming agent. It is used for fast cycle low density block molding applications with good surface finish.

### TYPICAL APPLICATIONS

SABIC® EPS652 is a standard fast cycle grade used for articles with large shape molding and medium density molding.

### TYPICAL PROPERTY VALUES

Revision 20251203

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>TYPICAL DATA</b>			
Bead Distribution	0.9 – 1.4	mm	SABIC 020
Minimum Density <sup>(1)</sup>	16	kg/m <sup>3</sup>	SABIC 027
Normal Density Range	16 – 25	kg/m <sup>3</sup>	SABIC 027

(1) One pre-expansion, lower density can be achieved by multiple pre-expansions.

### PROCESSING CONDITIONS

SABIC® EPS652 is processed in three steps:

Pre-expansion, Maturation and Molding

SABIC® EPS652 is heated by steam at 100°C in a pre-expander. The foaming agent present in the polystyrene beads vaporizes and mixes with steam. The gas mixture so produced subsequently softens the beads and expands them to 30-40 times to its initial size. In maturation process the foaming agent and steam condense in the cells of the pre-foamed beads causing partial vacuum, which is compensated by the diffusion of air into the beads. The maturation period could be between 3 and 24 hours. In the molding process the matured pre-foamed beads can further be processed by direct steam to the desired shape molding

### STORAGE AND HANDLING

SABIC® EPS652 is supplied in 1 MT semi bulk cardboard containers (octabins).

SABIC® EPS652 contains flammable foaming agent, pentane, which can form explosive mixture with air. Hence, expandable polystyrene should be stored in closed containers below 25°C. Storage and processing areas should be adequately ventilated. Source of ignition like smoking, sparks, welding and naked flame should be strictly avoided. Should fire occur, the processor should use dry powder or carbon dioxide extinguishers, particularly in the area of hot wire cutting machines

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